Material Safety Data Sheet

Date Printed: 15/DEC/2004 Date Updated: 26/AUG/2004 Version 1.8 According to 91/155/EEC

1 - Product and Company Information				
Product Name Product Number	TRICHLOROETHYLENE, STANDARD FOR GC 02667			
Company Technical Phone # Fax	Sigma-Aldrich Pte Ltd #08-01 Citilink Warehouse Singapore 118529 Singapore 65 271 1089 65 271 1571			
2 - Composition/Information on Ingredients				
Product Name	CAS #	EC no	Annex I Index Number	
1,1,2-TRICHLOROETHYLENE	79-01-6	201-167-4	602-027-00-9	
Formula Molecular Weight Synonyms C2HCl3 Molecular Weight Synonyms Acetylene trichloride * Algylen * Anamenth * Benzinol * Blacosolv * Blancosolv * Cecolene * Chlorilen * 1-Chloro-2,2-dichloroethylene * Chlorylen * Circosolv * Crawhaspol * Densinfluat * 1,1-Dichloro-2-chloroethylene * Dow-tri * Dukeron * Ethinyl trichloride * Ethylene trichloride * Fleck-flip * Flock FLIP * Fluate * Germalgene * Lanadin * Lethurin * Narcogen * Narkosoid * NCI-C04546 * Nialk * Perm-A-chlor * Petzinol * Philex * RCRA waste number U228 * Threthylen * Threthylene * Trichloretheen (Dutch) * Trichloorethyleen, tri (Dutch) * Trichloraethen (German) * Trichloraethylen, tri (German) * Trichloran * Trichloren * Trichlorethylene, tri (French) * Trichloroethene * Trichloroethylene, tri (French) * Trichloroethene * Trichloroethylene * Trichloroethylene (ACGIH:OSHA) * Tri-clene * Tricloretene (Italian) * Tricline * Trilen * Trilene * Trilene Te-141 * Triline *				

3 - Hazards Identification

SPECIAL INDICATION OF HAZARDS TO HUMANS AND THE ENVIRONMENT May cause cancer. Irritating to eyes and skin. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Vapors may cause drowsiness and dizziness. Also possible risks of irreversible effects. Muta. Cat.3 Carc. Cat.2

4 - First Aid Measures

AFTER INHALATION If inhaled, remove to fresh air. If breathing becomes difficult, call a physician. AFTER SKIN CONTACT In case of contact, immediately wash skin with soap and copious amounts of water. AFTER EYE CONTACT In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician. AFTER INGESTION If swallowed, wash out mouth with water provided person is conscious. Call a physician. 5 - Fire Fighting Measures EXTINGUISHING MEDIA Suitable: Water spray. Carbon dioxide, dry chemical powder, or appropriate foam. SPECIAL RISKS Specific Hazard(s): Emits toxic fumes under fire conditions. SPECIAL PROTECTIVE EQUIPMENT FOR FIREFIGHTERS Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. 6 - Accidental Release Measures PERSONAL PRECAUTION PROCEDURES TO BE FOLLOWED IN CASE OF LEAK OR SPILL Evacuate area. PROCEDURE(S) OF PERSONAL PRECAUTION(S) Wear self-contained breathing apparatus, rubber boots, and heavy rubber gloves. Wear disposable coveralls and discard them after use. METHODS FOR CLEANING UP Absorb on sand or vermiculite and place in closed containers for disposal. Ventilate area and wash spill site after material pickup is complete. 7 - Handling and Storage HANDLING Directions for Safe Handling: Do not breathe vapor. Do not get in eyes, on skin, on clothing. Avoid prolonged or repeated exposure. STORAGE

Conditions of Storage: Keep tightly closed. Handle and store under nitrogen. Store in a cool dry place.

SPECIAL REQUIREMENTS: Light sensitive. Handle and store under inert gas.

8 - Exposure Controls / Pers	sonal Prote	ection
ENGINEERING CONTROLS Use only in a chemical fu	ume hood. S	Safety shower and eye bath.
GENERAL HYGIENE MEASURES Wash contaminated clothin handling.	ng before n	reuse. Wash thoroughly after
EXPOSURE LIMITS Country Source Poland Poland Poland	Type NDS NDSCh NDSP	Value 50 MG/M3 400 MG/M3 -
EXPOSURE LIMITS - DENMARK Source OEL Remarks: K	Туре ТWA	Value 55 mg/m3 10 ppm
EXPOSURE LIMITS - GERMANY Source TRGS 900	Type OEL	Value 165 mg/m3 30 ppm
Remarks: 4 Remarks: TRK		
EXPOSURE LIMITS - NORWAY Source	Type OEL	Value 50 mg/m3
Remarks: K		10 ppm
EXPOSURE LIMITS - SWEDEN Source	Type LLV (Lev	Value vel50 mg/m3
Remarks: K		10 ppm
EXPOSURE LIMITS - SWITZERLAN Source OEL	ID Type OEL	Value 260 mg/m3 50 ppm
EXPOSURE LIMITS - UNITED KIN Source OEL OEL	IGDOM Type OEL STEL	Value 550 mg/m3 100 ppm 820 mg/m3 150 ppm
Remarks: Skin		100 bbm
PERSONAL PROTECTIVE EQUIPMEN Respiratory Protection: G nonventilated areas and/c Hand Protection: Compatik Eye Protection: Chemical	Bovernment or for expo ole chemica	osure above the TLV or PEL. al-resistant gloves.
9 - Physical and Chemical Pr	roperties	
Appearance Phys	sical State	e: Clear liquid

Color: Colorless

Property Value At Temperature or Pressure N/A рΗ 86 - 88 °C BP/BP Range -84.8 °C MP/MP Range Flash Point N/A Flammability N/A Autoignition Temp 410 °C Oxidizing Properties N/A Explosive Properties N/A Explosion Limits Lower: 8 % Upper: 10.5 % 20 °C 61 mmHg Vapor Pressure SG/Density 1.463 g/cm3Partition Coefficient Log Kow: 2.29 N/A Viscosity 4.5 g/l Vapor Density Saturated Vapor Conc. N/A Evaporation Rate N/A Bulk Density N/A Decomposition Temp. N/A Solvent Content N/A Water Content N/A Surface Tension N/A Conductivity N/A Miscellaneous Data N/A Solubility N/A 10 - Stability and Reactivity STABILITY Stable: Stable. Conditions of Instability: Light sensitive. Materials to Avoid: Oxidizing agents, Strong bases, Magnesium. HAZARDOUS DECOMPOSITION PRODUCTS Hazardous Decomposition Products: Carbon monoxide, Carbon dioxide, Hydrogen chloride gas. HAZARDOUS POLYMERIZATION Hazardous Polymerization: Will not occur 11 - Toxicological Information RTECS NUMBER: KX4550000 ACUTE TOXICITY LDLO Oral Human 7000 mg/kg LCLO Inhalation Man 2,900 ppm LD50 Oral

Rat 4920 mg/kg LD50 Intraperitoneal Rat 1282 MG/KG LD50 Oral Mouse 2402 mg/kg Remarks: Behavioral: Altered sleep time (including change in righting reflex). Behavioral: Ataxia. Skin and Appendages: Other: Hair. LC50 Inhalation Mouse 8,450 ppm 4HT.D50 Subcutaneous Mouse 16 GM/KGRemarks: Behavioral:Sleep. Behavioral:Ataxia. LD50 Intravenous Mouse 33900 UG/KG LD50 Intraperitoneal Doq 1900 MG/KG Remarks: Liver:Liver function tests impaired. LD50 Skin Rabbit > 20000 mg/kg IRRITATION DATA Skin Rabbit 2 mg 24H Remarks: Severe irritation effect Eyes Rabbit 20 mg 24H Remarks: Moderate irritation effect SIGNS AND SYMPTOMS OF EXPOSURE Symptoms of exposure may include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and vomiting. Exposure to and/or consumption of alcohol may increase

toxic effects. Exposure can cause: Gastrointestinal disturbances. Damage to the kidneys. Narcotic effect. ROUTE OF EXPOSURE Skin Contact: May cause skin irritation. Skin Absorption: May be harmful if absorbed through the skin. Eye Contact: May cause eye irritation. Inhalation: Material may be irritating to mucous membranes and upper respiratory tract. May be harmful if inhaled. Ingestion: May be harmful if swallowed. TARGET ORGAN INFORMATION Liver. Central nervous system. Heart. Lungs. CHRONIC EXPOSURE - CARCINOGEN Result: This product is or contains a component that has been reported to be probably carcinogenic based on its IARC, OSHA, ACGIH, NTP, or EPA classification. Rat Route of Application: Inhalation Exposure Time: 7H/2Y Result: Tumorigenic:Carcinogenic by RTECS criteria. Lungs, Thorax, or Respiration: Tumors. Skin and Appendages: Other: Tumors. Mouse Route of Application: Oral Exposure Time: 78W Result: Tumorigenic:Carcinogenic by RTECS criteria. Liver:Tumors. Mouse Route of Application: Inhalation Exposure Time: 7H/2Y Result: Tumorigenic:Carcinogenic by RTECS criteria. Vascular: Tumors. Lungs, Thorax, or Respiration: Tumors. Hamster Route of Application: Inhalation Exposure Time: 6H/77W Result: Tumorigenic: Equivocal tumorigenic agent by RTECS criteria. Blood:Lymphomas including Hodgkin's disease. Liver: Tumors. Mouse Route of Application: Oral Exposure Time: 78W Result: Tumorigenic:Carcinogenic by RTECS criteria. Liver:Tumors. Mouse Route of Application: Inhalation Exposure Time: 6H/77W Result: Tumorigenic: Equivocal tumorigenic agent by RTECS criteria. Blood:Lymphomas including Hodgkin's disease. Mouse Route of Application: Inhalation Exposure Time: 7H/2Y Result: Tumorigenic:Carcinogenic by RTECS criteria. Lungs, Thorax, or Respiration: Tumors. Skin and Appendages: Other: Tumors.

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Mouse
  Route of Application: Oral
   Exposure Time: 2Y
  Result: Tumorigenic: Carcinogenic by RTECS criteria.
  Liver:Tumors. Blood:Tumors.
IARC CARCINOGEN LIST
  Rating: Group 2A
CHRONIC EXPOSURE - MUTAGEN
  Result: Laboratory experiments have shown mutagenic effects.
  Human
  100 MG/L
  Cell Type: lung
  Unscheduled DNA synthesis
  Human
   5 ML/L
  Cell Type: lymphocyte
  DNA inhibition
  Human
  178 MG/L
  Cell Type: lymphocyte
   Sister chromatid exchange
  Rat
   5 PPM
  Inhalation
   бH
  Micronucleus test
  Rat
  4 MMOL/KG
  Oral
  Micronucleus test
  Rat
  1100 UMOL/L
  Cell Type: Embryo
  Morphological transformation.
  Rat
   100 UMOL/L
  Cell Type: liver
  DNA damage
  Rat
   2800 UMOL/L
   Cell Type: liver
   Unscheduled DNA synthesis
  Rat
   16500 MG/KG
  Oral
   3W
  Unscheduled DNA synthesis
  Mouse
   1 GM/KG
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Intraperitoneal Micronucleus test Mouse 146 MG/L (+S9) Cell Type: lymphocyte Mutation in microorganisms Mouse 140 MG/KG Intraperitoneal specific locus test Mouse 20 MG/LCell Type: Embryo Morphological transformation. Mouse 6 MMOL/KG Intraperitoneal DNA damage Mouse 100 UMOL/L Cell Type: liver DNA damage Mouse 2500 MG/L Oral Unscheduled DNA synthesis Mouse 1 MMOL/L Cell Type: Bone marrow Unscheduled DNA synthesis Mouse 600 MG/KG Oral Other mutation test systems Mouse 400 MG/KG Cell Type: S. cerevisiac Host-mediated assay Mouse 100 PPM Inhalation sperm Hamster 5 MG/L Cell Type: Embryo Morphological transformation. Hamster 1 PPH Cell Type: fibroblast Other mutation test systems

Hamster 401 MG/L Cell Type: ovary Sister chromatid exchange Hamster 1150 UMOL/L Cell Type: lung SUN Mamma] 1 MMOL/L Cell Type: lymphocyte DNA CHRONIC EXPOSURE - TERATOGEN Species: Rat Dose: 1140 MG/KG Route of Application: Oral Exposure Time: (14D PRE-21D POST) Result: Specific Developmental Abnormalities: Central nervous system. Species: Rat Dose: 1800 PPM/24H Route of Application: Inhalation Exposure Time: (1-20D PREG) Result: Specific Developmental Abnormalities: Musculoskeletal system. Specific Developmental Abnormalities: Other developmental abnormalities. Species: Rat Dose: 1800 PPM/6H Route of Application: Inhalation Exposure Time: (1-20D PREG) Result: Specific Developmental Abnormalities: Urogenital system. Species: Rat Dose: 100 PPM/4H Route of Application: Inhalation Exposure Time: (8-21D PREG) Result: Specific Developmental Abnormalities: Musculoskeletal system. Species: Mouse Dose: 150 PPM/24H Route of Application: Inhalation Exposure Time: (4W MALE/4W PRE-3W PREG) Result: Specific Developmental Abnormalities: Central nervous system. CHRONIC EXPOSURE - REPRODUCTIVE HAZARD Species: Rat Dose: 2688 MG/KG Route of Application: Oral Exposure Time: (1-22D PREG/21D POST) Result: Effects on Newborn: Behavioral. Species: Rat

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Dose: 36 GM/KG
   Route of Application: Oral
   Exposure Time: (15D PRE/1-21D PREG)
   Result: Effects on Newborn: Weaning or lactation index (e.g., #
   alive at weaning per # alive at day 4).
   Species: Rat
   Dose: 100 PPM/4H
   Route of Application: Inhalation
   Exposure Time: (6-22D PREG)
   Result: Effects on Fertility: Post-implantation mortality (e.g.,
   dead and/or resorbed implants per total number of implants).
   Effects on Embryo or Fetus: Fetotoxicity (except death, e.g.,
   stunted fetus).
   Species: Mouse
   Dose: 100 PPM/7H
   Route of Application: Inhalation
   Exposure Time: (5D MALE)
   Result: Paternal Effects: Spermatogenesis (including genetic
   material, sperm morphology, motility, and count).
CMR CAT.: Carc. Cat.2
12 - Ecological Information
BIOACCUMULATION POTENTIAL: No indication of
bioaccumulation.
ECOTOXICOLOGICAL EFFECTS
   Test Type: LC50 Fish
   Species: Pimephales promelas (Fathead minnow)
   Time: 96 h
   Value: 41 mg/l
   Test Type: EC50 Daphnia
   Species: Daphnia magna
   Time: 48 h
   Value: 18 mg/l
   Test Type: IC50 Algae
   Species: Selenastrum capricornutum resp.
   Time: 96 h
   Value: 175 mg/l
13 - Disposal Considerations
SUBSTANCE DISPOSAL
   Contact a licensed professional waste disposal service to dispose
   of this material. Observe all federal, state, and local
   environmental regulations.
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14 - Transport Information

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RID/ADR

UN#: 1710

Class: 6.1

PG: III

Proper Shipping Name: Trichloroethylene

IMDG

UN#: 1710

Class: 6.1
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PG: III
   Proper Shipping Name: Trichloroethylene
   Marine Pollutant: No
   Severe Marine Pollutant: No
IATA
   UN#: 1710
   Class: 6.1
   PG: III
   Proper Shipping Name: Trichloroethylene
   Inhalation Packing Group I: No
15 - Regulatory Information
CLASSIFICATION AND LABELING ACCORDING TO EU DIRECTIVES
   ANNEX I INDEX NUMBER: 602-027-00-9
   NOTA: 6
   INDICATION OF DANGER: T
     Toxic.
   R-PHRASES: 45 36/38 52/53 67 68
     May cause cancer. Irritating to eyes and skin. Harmful to
     aquatic organisms, may cause long-term adverse effects in the
     aquatic environment. Vapors may cause drowsiness and dizziness.
     Also possible risks of irreversible effects.
   S-PHRASES: 53 61 45
     Restricted to professional users. Attention - Avoid exposure -
     obtain special instructions before use. Avoid release to the
     environment. Refer to special instructions/safety data sheets.
     In case of accident or if you feel unwell, seek medical advice
     immediately (show the label where possible).
COUNTRY SPECIFIC INFORMATION
Germany
   WGK: 3
SWITZERLAND
   SWISS POISON CLASS: 4
NORWAY
   Labelling for organic solvents where the package is 1liter or
   more.
   YL-tall m3/1: 40880
   YL-group: 5
   Risk phrases: 20
     Harmful by inhalation.
   Safety phrases: 38 42 210
     In case of insufficient ventilation, wear suitable respiratory
     equipment. During fumigation/spraying wear suitable respiratory
     equipment. Use compressed air- or fresh air line breathing
     apparatus in confined spaces.
16 - Other Information
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WARRANTY

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Inc.,

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