Material Safety Data Sheet

Date Printed: 16/DEC/2004 Date Updated: 12/MAR/2004 Version 1.4 According to 91/155/EEC

1 - Product and Company Information Product Name POTASSIUM HYDROXIDE, PELLETS, 99.99%, SEMICONDUCTOR GRADE (NO BULK SALES ALLOWED) Product Number 306568 Company Sigma-Aldrich Pte Ltd #08-01 Citilink Warehouse Singapore 118529 Singapore Technical Phone # 65 271 1089 Fax 65 271 1571 2 - Composition/Information on Ingredients Product Name CAS # EC no Annex I Index Number POTASSIUM HYDROXIDE 1310-58-3 215-181-3 019-002-00-8 Formula KOH Molecular Weight 56.11 AMU Synonyms Caustic potash * Hydroxyde de potassium (French) * Kaliumhydroxid (German) * Kaliumhydroxyde (Dutch) * LYE * Potassa * Potasse caustique (French) * Potassio (idrossido di) (Italian) * Potassium hydrate * Potassium hydroxide (ACGIH) * Potassium (hydroxyde de) (French) 3 - Hazards Identification SPECIAL INDICATION OF HAZARDS TO HUMANS AND THE ENVIRONMENT Harmful if swallowed. Causes severe burns. 4 - First Aid Measures AFTER INHALATION If inhaled, remove to fresh air. If not breathing give artificial respiration. If breathing is difficult, give oxygen. AFTER SKIN CONTACT In case of skin contact, flush with copious amounts of water for at least 15 minutes. Remove contaminated clothing and shoes. Call a physician. AFTER EYE CONTACT In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician.

AFTER INGESTION If swallowed, wash out mouth with water provided person is

conscious. Call a physician immediately. Do not induce vomiting.

5 - Fire Fighting Measures

CONDITIONS OF FLAMMABILITY May react with metals, releasing flammable hydrogen gas. EXTINGUISHING MEDIA Suitable: Carbon dioxide, dry chemical powder, or appropriate foam. Unsuitable: Do not use water. SPECIAL RISKS Specific Hazard(s): Emits toxic fumes under fire conditions. SPECIAL PROTECTIVE EQUIPMENT FOR FIREFIGHTERS Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. 6 - Accidental Release Measures PERSONAL PRECAUTION PROCEDURES TO BE FOLLOWED IN CASE OF LEAK OR SPILL Evacuate area. PROCEDURE(S) OF PERSONAL PRECAUTION(S) Wear self-contained breathing apparatus, rubber boots, and heavy rubber gloves. METHODS FOR CLEANING UP Sweep up, place in a bag and hold for waste disposal. Ventilate area and wash spill site after material pickup is complete. 7 - Handling and Storage HANDLING Directions for Safe Handling: Do not breathe dust. Do not get in eyes, on skin, on clothing. Avoid prolonged or repeated exposure. STORAGE Conditions of Storage: Keep tightly closed. Store in a cool dry place. Incompatible Materials: Absorbs carbon dioxide from air. SPECIAL REQUIREMENTS: Air sensitive. Very hygroscopic. 8 - Exposure Controls / Personal Protection ENGINEERING CONTROLS Safety shower and eye bath. Use only in a chemical fume hood. GENERAL HYGIENE MEASURES Wash contaminated clothing before reuse. Discard contaminated shoes. Wash thoroughly after handling. EXPOSURE LIMITS Country Source Type Value 0.5 MG/M3 Poland NDS Poland NDSCh 1 MG/M3Poland NDSP EXPOSURE LIMITS - DENMARK Value Source Туре

OEL TWA 2 mg/m3 Remarks: L	
EXPOSURE LIMITS - NORWAY Source Type Value OEL 2 mg/m3	
Remarks: T	
EXPOSURE LIMITS - SWITZERLAND Source Type Value OEL OEL 2 mg/m3 Remarks: E	
Kemarks. E	
EXPOSURE LIMITS - UNITED KINGDOM Source Type Value OEL STEL 2 mg/m3	
PERSONAL PROTECTIVE EQUIPMENT Respiratory Protection: Government approved respirator. Hand Protection: Compatible chemical-resistant gloves. Eye Protection: Chemical safety goggles.	
9 - Physical and Chemical Properties	
AppearancePhysical State: Solid	
Property Value At Temperature or Press	sure
pH13.5BP/BP Range1,320 °CMP/MP Range361 °CFlash PointN/AFlammabilityN/AAutoignition TempN/AOxidizing PropertiesN/AExplosive PropertiesN/AExplosion LimitsN/AVapor Pressure1 mmHg719 °CSG/Density2.044 g/cm3Partition CoefficientN/AViscosityN/ASaturated Vapor Conc.N/AEvaporation RateN/ABulk DensityN/ASolvent ContentN/ASurface TensionN/ASurface TensionN/ASolubilityN/ASolubilityN/A	

10 - Stability and Reactivity

STABILITY

Stable: Stable. Conditions of Instability: Absorbs carbon dioxide from air. Heat of solution is very high, and with limited amounts of water, violent boiling may occur Conditions to Avoid: Tin. Do not heat above melting point. Materials to Avoid: Nitro compounds, Zinc, Organic materials,

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Magnesium, Copper, Water, Aluminum.
HAZARDOUS DECOMPOSITION PRODUCTS
   Hazardous Decomposition Products: Hydrogen gas, Carbon monoxide,
   Potassium oxides.
HAZARDOUS POLYMERIZATION
   Hazardous Polymerization: Will not occur
11 - Toxicological Information
RTECS NUMBER: TT2100000
ACUTE TOXICITY
   LD50
   Oral
   Rat
   273 \text{ mg/kg}
   other fish
   80 ppm
   TLM
   24 HR
   LD50
   Oral
   Rat
   860 mg/kg
   LD50
   Oral
   Rat
   273 mg/kg
IRRITATION DATA
   Skin
   Human
   50 mg
   24 HR
   Remarks: Severe irritation effect
   Skin
   Rabbit
   50 mg
   24 HR
   Remarks: Severe irritation effect
   Skin
   Rabbit
   1 mg
   24 HR
   Remarks: Mild irritation effect
   Eves
   Rabbit
   24 HOURS
   Remarks: Moderate irritation effect
   Skin
   Human
   50 mg
   24H
   Remarks: Severe irritation effect
   Skin
   Rabbit
   50 mg
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24H Remarks: Severe irritation effect Eves Rabbit 1 mg 24H Remarks: Rinsed Skin Guinea pig 50 mg 24H Remarks: Severe irritation effect SIGNS AND SYMPTOMS OF EXPOSURE Inhalation may result in spasm, inflammation and edema of the larynxand bronchi, chemical pneumonitis, and pulmonary edema. Symptoms of exposure may include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and vomiting. Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin. To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. ROUTE OF EXPOSURE Skin Contact: Causes severe burns. Skin Absorption: May be harmful if absorbed through the skin. Eye Contact: Causes severe burns. Inhalation: May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract. Ingestion: Toxic if swallowed. CHRONIC EXPOSURE - MUTAGEN Rat 1800 MG/KG Cell Type: Ascites tumor Cytogenetic analysis Hamster 12 MMOL/L Cell Type: ovary Cytogenetic analysis 12 - Ecological Information ECOTOXICOLOGICAL EFFECTS Test Type: LC50 Fish Species: other fish Time: 24 h Value: 165 mg/l Test Type: LC50 Fish Species: Pimephales promelas (Fathead minnow) Value: > 750 mg/l Species: other fish Time: 24 h

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Value: 80 mg/l
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13 - Disposal Considerations

SUBSTANCE DISPOSAL Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations.
14 - Transport Information
RID/ADR UN#: 1813 Class: 8 PG: II Proper Shipping Name: Potassium hydroxide, solid
IMDG UN#: 1813 Class: 8 PG: II Proper Shipping Name: Potassium hydroxide, solid Marine Pollutant: No Severe Marine Pollutant: No
IATA UN#: 1813 Class: 8 PG: II Proper Shipping Name: Potassium hydroxide, solid Inhalation Packing Group I: No
15 - Regulatory Information
CLASSIFICATION AND LABELING ACCORDING TO EU DIRECTIVES ANNEX I INDEX NUMBER: 019-002-00-8 INDICATION OF DANGER: C Corrosive. R-PHRASES: 22 35 Harmful if swallowed. Causes severe burns. S-PHRASES: 26 36/37/39 45 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves, and eye/face protection. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).
COUNTRY SPECIFIC INFORMATION
Germany WGK: 1
SWITZERLAND SWISS POISON CLASS: 2
16 - Other Information
WARRANTY The above information is believed to be correct but does not

The above tion is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our

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